

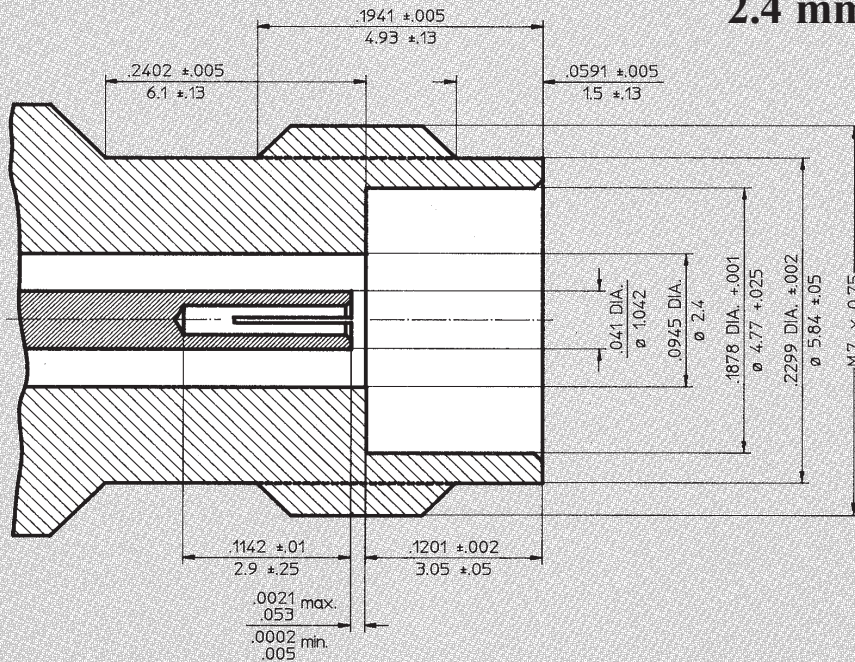
2.4 mm Specifications



The specifications below are general specifications for all 2.4 mm connectors. Specific Data for VSWR, Insertion loss, R.F. leakage etc., are available from the factory upon request. Specifications in the following table are recommended for any procurement documents or drawings. In the event of any conflict between these specifications and other documentation, these specifications shall govern. These specifications are subject to change according to the latest revision.

REQUIREMENT		GENERAL SPECIFICATIONS
GENERAL		
Standard Materials		STEEL corrosion resistant 1.4305 per DIN 17440 (QQ-S-764, class 303 or ASTM-A-582-80). ALUMINUM AlMg4.5Mn per DIN 1725, AlMgSi0.5 per DIN 1725, AlMgSi1 per DIN 1725 (6061-T6 per QQ-A-225/8). BRASS CuZn39Pb3 per DIN 17660 (QQ-B-626, half hard). COPPER BERYLLIUM 33-25 CuBe2Pb H per DIN 17666 (QQ-C-530). TFE Fluorocarbon per DIN 52900 (MIL-P-19468 and L-P403). SILICONE RUBBER per DIN 3771 (MIL-R-5847 and ZZ-R-765, Class II B,) Grade 50 - 75. BORRUM NITRITE Dielectric for high power applications per inhouse specification.
Finish for	COPPER BERYLLIUM STAINLESS STEEL ALUMINUM BRASS VARIOUS	Center Contacts shall be gold plated to a minimum thickness of .00005-inch in accordance with MIL-G-45204, Type II, Grade C. shall be passivated per QQ-P-35. Conductive Parts shall have an iridited finish per MIL-C-5541. Other parts, such as Coupling Nuts and Back-Bodies shall be anodized per MIL-A-8625. .00003 inch (0.8 µm) min. gold plating per MIL-G-45204, or nicle plating per QQ-N-290, as specified. Imoloy .0001 inch (2.5 µm) min. plating, consisting of 55% Copper / 20% Zinc / 25% Tin (on special request).
Design		The design shall be such that the outline dimensions in this catalog are met. In addition, the assembled connector shall meet the interface dimensions.
ELECTRICAL		
Frequency Range		DC - 50.0 GHz min.
Insulation Resistance		Insulation Resistance is not applicable.
Voltage Standing Wave Ratio (VSWR)		Voltage Standing Wave Ratio is not applicable.
Contact Resistance		The center contact resistance drop shall not exceed 1.5 milliohms and the outer contact resistance drop shall not exceed 0.8 milliohms.
Dielectric Withstanding Voltage		The magnitude of the test voltage shall be 1,200 volts rms at sea level.
RF High Potential Withstanding Voltage		The RF high potential withstanding voltage is 400 volts rms at 5 MHz. Leakage is not applicable.
RF Leakage		- (100 - f (GHz)) dB
Insertion Loss		Insertion Loss is not applicable.
MECHANICAL		
Connector Durability		The connector is to be tested and its mating connector shall be subjected to 500 insertion and withdrawal cycles at 12 cycles per minute max. The connector shall show no evidence of mechanical failure and the connector shall meet the mating characteristic requirements.
Cable Retention Force		60 pounds (267 N) min.
Coupling Nut Retention Force		Not applicable for Female connectors. For male connectors, the axial force is 100 lbs (445 N) max.. The torque is 15 inch-pounds (1.7 Nm) max.
Force to Engage and Disengage		The torque required to engage and disengage shall not exceed 2 inch-pounds (0.226 Nm).
Longitudinal Force max.		Longitudinal force is not applicable.
Mating Characteristics		Mating Characteristics are not applicable.
Recommended Mating Torque		8 - 10 inch-pounds (0.9 - 1.1 Nm)
ENVIRONMENTAL		
Corrosion (Salt Spray)		Specification MIL-STD-202, Method 101, Test Condition B. The salt solution shall be 5%.
Vibration		Specification MIL-STD-202, Method 204, Test Condition B.
Shock		Specification MIL-STD-202, Method 213, Test Condition I.
Thermal Shock		Specification MIL-STD-202, Method 107, Test Condition B, except high temperature shall be + 200°C.
Moisture Resistance		Specification MIL-STD-202, Method 106. Step 7b (vibration) shall be omitted. Insulation resistance shall be 200 megohms min. within 5 minutes of removal from humidity.
Corona Level		The connector shall not exhibit breakdown (corona) when the applied voltage is 150 volts rms and the altitude is 70,000 feet.

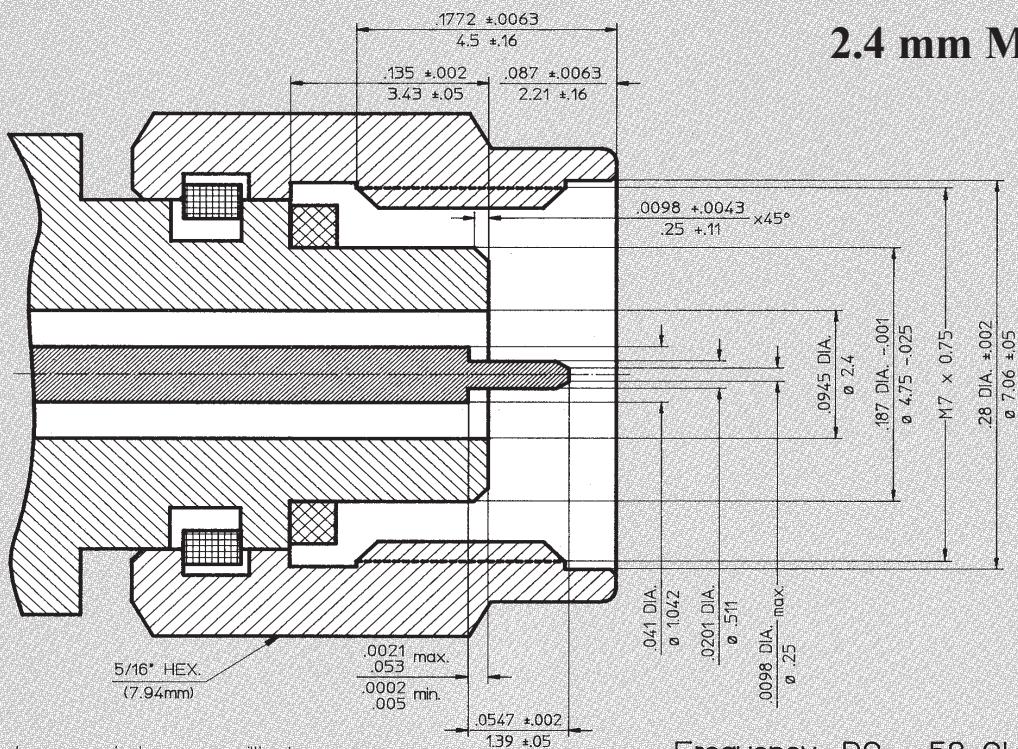
2.4 mm Female



Dimensions shown are inches over millimeters.

Frequency: DC - 50 GHz min.

2.4 mm Male

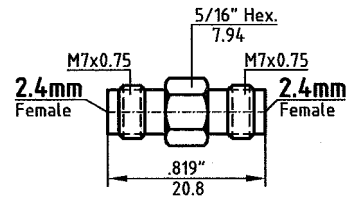


Dimensions shown are inches over millimeters.

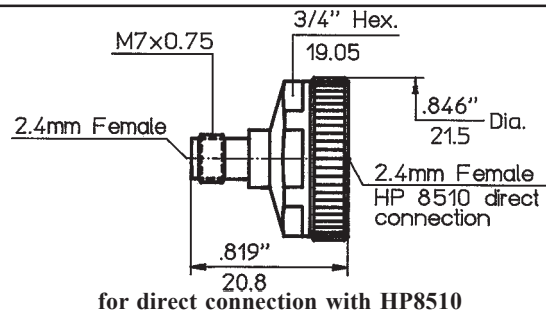
Frequency: DC - 50 GHz min.

In-Series Adapters to Type 2.4 mm

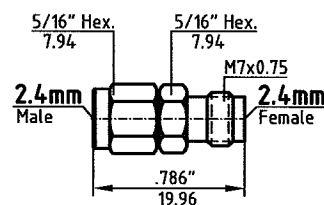
Part - No.	8001-HFHF-02
Connectors	2.4mm-F to 2.4mm-F
Frequency	DC - 50.0 GHz
VSWR max.	1.20 : 1



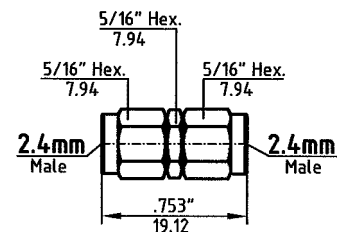
Part - No.	8001-HFH2-02
Connectors	2.4mm-F to 2.4mm-F
Frequency	DC - 50.0 GHz
VSWR max.	1.20 : 1



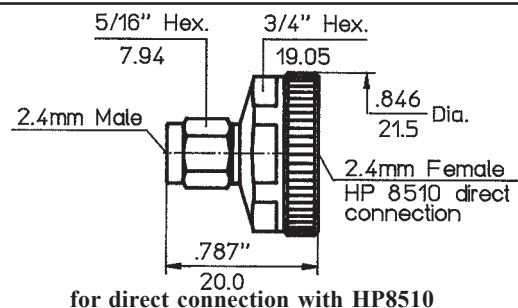
Part - No.	8001-HFHM-02
Connectors	2.4mm-F to 2.4mm-M
Frequency	DC - 50.0 GHz
VSWR max.	1.20 : 1



Part - No.	8001-HMHM-02
Connectors	2.4mm-M to 2.4mm-M
Frequency	DC - 50.0 GHz
VSWR max.	1.20 : 1



Part - No.	8001-HMH2-02
Connectors	2.4mm-M to 2.4mm-F
Frequency	DC - 50.0 GHz
VSWR max.	1.20 : 1



Dimensions shown are inches over millimeters. Standard units have stainless steel finish (last two digits of the P/N are -02). Interfaces are per MIL-C 39012, MIL-C-87104/2, MIL-C-3643, MIL-STD-348, IEC-169-7, IEC-457-2, DIN 47 223, DIN 47 226, DIN 47 298, where applicable. For details please refer to the beginning of this section.